LG Water Solutions



Key Features

- · Superior salt rejection
- High boron rejection
- · High permeate flow rate
- Improved fouling resistance due to thicker feed spacer

Main Benefits

 A combination of high permeate water quality and energy efficiency

Ideal Applications

 Single and multi-pass SWRO design requiring balanced permeate water quality and energy efficiency





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Product Data Sheet

LG SW 400 R G2

Industry-leading seawater RO membrane with balanced salt rejection and productivity

Benefits of LG Chem SW G2 membrane

- Benefits of LG Chem ▶ Better permeate quality without increasing operating pressure
 - ▶ Lower energy costs without reducing permeate quality
 - ▶ Reduced CAPEX and OPEX for multi-pass SWRO systems

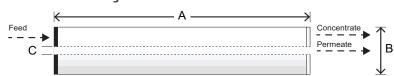
Performance Specifications

Item	Unit	Value
Permeate Flow Rate	GPD (m³/day)	9,000 (34.1)
Stabilized Salt Rejection	%	99.88
Minimum Salt Rejection	%	99.75
Stabilized Boron Rejection	%	93
Active Membrane area	ft² (m²)	400 (37)
Feed Spacer Thickness	mil	34

The specifications outlined above are based on the following test conditions:

- Test Conditions: 32,000 ppm NaCl, 5 ppm Boron, 800 psi (55.1 bar), 25°C (77°F), pH 8, Recovery 8%
- Permeate flow rates for individual elements may vary by $\pm 15\%$

Dimensions and Weight



Dimensions: mm (in)		Wet Weight: kg (lbs)	
Α	В	С	
Element Length	Element O.D.	Core Tube I.D.	16 (35)
1,016 (40)	200 (7.9)	28.6 (1.125)	

Operating Specifications

Item	Unit	Value
Maximum Applied Pressure	psi (bar)	1,200 (82.7)
Maximum Chlorine Concentration	ppm	< 0.1
Maximum Operating Temperature	°C (°F)	45 (113)
pH Range, Continuous Operation		2-11
pH Range, Cleaning		2–13
Maximum Feed Water Turbidity	NTU	1.0
Maximum Feed Water SDI ₁₅		5.0
Maximum Feed Flow	gpm (m³/h)	75 (17)
Maximum Pressure Drop (ΔP) for Each Element	psi (bar)	15 (1.0)

The Membrane Elements performance is expressly conditioned on Buyer's storing, installing, operating, and maintaining Product in accordance with industry accepted good practices and Seller's written instructions provided in the Seller's Technical Manual, which consists of LG Chem, Ltd Technical Service Bulletins ("TSB") and Technical Applications Bulletins ("TAB") and may be viewed and downloaded at www.lgwatersolutions.com. The information and data contained herein are deemed to be accurate and reliable and are offered in good faith, but without guarantee of performance. LG Chem assumes no liability for results obtained or damages incurred through the application of the information contained

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