ATS WATER TECHNOLOGY

PRODUCT INFORMATION
LEWATIT® MonoPlus M 800

Lewatit®

Lewatit® MonoPlus M 800 is a strongly basic, gelular anion exchange resin with beads of uniform size (monodisperse) based on a styrene-divinylbenzene copolymer. Chemically and osmotically considered, the monodisperse beads are highly stable. The optimized kinetics lead to an increased operating capacity compared to ion exchange resins with heterodisperse bead size distribution.

Lewatit® MonoPlus M 800 is especially applicable for:

» conventional mixed bed application in combination with **Lewatit® MonoPlus S 108 H**, **Lewatit® MonoPlus S 200 H**
» polishing by a modern Lewatit® Multistep System
» condensate polishing in combination with **Lewatit® MonoPlus S 200 H or KR** and also **Lewatit® MonoPlus S 215 KR**

Lewatit® MonoPlus M 800 adds special features to the resin bed:

» high exchange flow rates during regeneration and loading
» good utilization of the total capacity
» low rinse water demand
» homogenous throughput of regenerants, water and solutions; therefore a homogeneous working zone
» nearly linear pressure drop gradient for the whole bed depth; therefore an operation with higher bed depth possible
» good separation behavior of the components in a mixed bed application

The special properties of this product can only be fully utilized if the technology and process used correspond to the current state-of-the-art. Further advice in this matter can be obtained from Lanxess Corporation.

Common Description

Delivery form	Cl^-
Functional group	quaternary ammonium type 1
Matrix	styrenic
Structure	gel
Appearance	yellow, translucent

Specified Data

		US Units			
Uniformity coefficient				max.	1.1
Mean bead size	d50			mm	0.59 (+-0.05)
Total capacity (delivery form)		kgr/ft³	30.6	min. eq/L	1.4

Typical Physical and Chemical Properties

		US Units		Metric Units	
Bulk density for shipment	(+/- 5%)	lb/ft³	41.9	g/L	670
Density				approx. g/mL	1.08
Water retention (delivery form)				approx. weight %	43-48
Volume change (Cl^- -OH^-)				max. approx. %	22
Stability pH range					0-14
Storability temperature range				°C	-20 - +40

Operation

		US Units		Metric Units	
Operating temperature		max. °F	158	max. °C	70
Operating pH range	during exhaustion				0-12
Bed depth for single column		min. inches	31.5	min. mm	800
Bed depth per component in mixed bed		min. inches		min. mm	500
Back wash bed expansion per m/h (20°C)				%	10
Specific pressure loss (15°C)				kPa*h/m²	1
Max. pressure loss during operation		PSI	36	kPa	250
Specific flow rate		max. gpm/ft3	13	max. BV/h	100

Regeneration

		US Units		Metric Units	
NaOH regeneration	concentration	approx. wt. %		approx. wt. %	2-6
NaOH regeneration	quantity co-current	min. lb/ft³	6.3	min. g/L resin	100
NaOH regeneration	quantity counter-current	min. lb/ft³		min. g/L resin	50
Regeneration contact time		min. minutes		min. minutes	20
Slow rinse at regeneration flow rate		min. gal/ft³	15.0	min. BV	2
Fast rinse at service flow rate		min. gal/ft³	15.0	min. BV	2

Additional Information & Regulations

PRODUCT SAFETY INFORMATION REQUIRED FOR SAFE USE OF PRODUCTS MENTIONED HEREIN IS NOT INCLUDED IN THIS DOCUMENT. BEFORE HANDLING ANY PRODUCT, ALWAYS READ PRODUCT AND SAFETY DATA SHEETS AND CONTAINER LABELS FOR SAFE USE, PHYSICAL AND HEALTH HAZARD INFORMATION.

Safety precautions
Strong oxidants, e.g. nitric acid, can cause violent reactions if they come into contact with ion exchange resins.

Disposal
In the European Community Ion exchange resins have to be disposed, according to the European waste nomenclature which can be accessed on the internet-site of the European Union.

Storage conditions
It is recommended to store ion exchange resins at temperatures above the freezing point of water under roof in dry conditions without exposure to direct sunlight. If resin should become frozen, it should not be mechanically handled and left to thaw out gradually at ambient temperature. It must be completely thawed before handling or use. No attempt should be made to accelerate the thawing process.

Storage time
The recommended storage time for this product is explained in the technical document “Technical guidelines on the storage of Lewatit® ion exchange resins” available for download on our website. Please use the following link for more information: https://lanxess.com/en/products-and-brands/brands/lewatit/literature

Packaging
The experience has shown that the packaging stability for reliable resin containment is limited to 24 months under the storage conditions described within the product safety information. It is therefore recommended to use the product within this time frame; otherwise the packaging condition should be checked regularly.

	Safety precautions
Safety precautions	Strong oxidants, e.g. nitric acid, can cause violent reactions if they come into contact with ion exchange resins.
	Toxicity
Toxicity	The safety data sheet must be observed. It contains additional data on product description, transport, storage, handling, safety and ecology.
	Disposal
Disposal	In the European Community Ion exchange resins have to be disposed, according to the European waste nomenclature which can be accessed on the internet-site of the European Union.
	Storage
Storage	It is recommended to store ion exchange resins at temperatures above the freezing point of water under roof in dry conditions without exposure to direct sunlight. If resin should become frozen, it should not be mechanically handled and left to thaw out gradually at ambient temperature. It must be completely thawed before handling or use. No attempt should be made to accelerate the thawing process.

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