



**Lewatit® MonoPlus S 200 H** is a strongly acidic, gelular cation exchange resin with beads of uniform size (monodisperse) based an a styrene-divinylbenzene copolymer, in fully regenerated form. Due to a special manufacturing process this resin type is extremely resistant to chemical, osmotic and mechanical stress.

#### Lewatit® MonoPlus S 200 H is especially suitable for:

- » the demineralization of water for industrial steam generation operated with co-current or modern countercurrent systems like e.g. Lewatit WS System, Lewatit Liftbed System or Lewatit Rinsebed System
- » polishing using the Lewatit Multistep System or a conventional mixed bed
- » arrangements in combination with the following anion components: Lewatit® MonoPlus M 800 and Lewatit® MonoPlus M 800 OH.

#### Lewatit® MonoPlus S 200 H adds special features to the resin bed:

- » high flow rates during regeneration and loading
- » high operating capacity at low regenerant consumption
- » low rinse water requirement
- » homogeneous throughput of regenerants, water and solutions, resulting in a homogeneous operating zone
- » low TOC emission and high resistance to oxidative stress
- » good separation of the components in mixed bed applications.

The special properties of this product can only be fully utilized if the technology and process used correspond to the current state-of-the-art. Further advice in this matter can be obtained from Lanxess Corporation.

This document contains important information and must be read in its entirety.

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## Common Description

| Delivery form    | H+            |
|------------------|---------------|
| Functional group | sulfonic acid |
| Matrix           | styrenic      |
| Structure        | gel           |
| Appearance       | dark brown    |

## **Specified Data**

|                                |     | US Units |      |           |               |
|--------------------------------|-----|----------|------|-----------|---------------|
| Uniformity coefficient         |     |          |      | max.      | 1.1           |
| Mean bead size                 | d50 |          |      | mm        | 0.60 (+-0.05) |
| Total capacity (delivery form) |     | kgr/ft³  | 46.9 | min. eq/L | 2.1           |

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## Typical Physical and Chemical Properties

|   |             | US Units |      | Metric Units     |       |
|---|-------------|----------|------|------------------|-------|
| Bulk density for shipment                         | (+/- 5%)    | lb/ft³   | 49.4 | g/L              | 790   |
| Density   |             |          |      | approx. g/mL     | 1.23  |
| Water retention (delivery form)                   |             |          |      | approx. weight % | 45-50 |
| Volume change (H <sup>+</sup> - Na <sup>+</sup> ) |             |          |      | max. approx. %   | -8    |
| Stability pH range                                |             |          |      |                  | 0-14  |
| Storage time (after delivery)                     |             |          |      | max. years       | 1     |
| Friability  |             |          |      | average g/bead   | 600   |
| Friability  | >200 g/bead |          |      | min. vol. %      | 95    |
| Ionic conversion H <sup>+</sup>                   |             |          |      | min. eq. %       | 99.9  |

## Operation

|  |                   | US Units     |      | Metric Units |      |
|--|-------------------|--------------|------|--------------|------|
| Operating temperature                  |                   | max. °F      | 284  | max. °C      | 140  |
| Operating pH range                     | during exhaustion |              |      |              | 2-14 |
| Bed depth for single column            |                   | min. inches  | 31.5 | min. mm      | 800  |
| Bed depth per component in mixed bed   |                   | min. inches  |      | min. mm      | 500  |
| Back wash bed expansion per m/h (20°C) |                   |              |      | %            | 3.5  |
| Specific pressure loss (15°C)          |                   |              |      | kPa*h/m²     | 1    |
| Max. pressure loss during operation    |                   | PSI          | 36   | kPa          | 250  |
| Specific flow rate                     |                   | max. gpm/ft3 | 13   | max. BV/h    | 100  |

### Regeneration

|   |                              | US Units      |      | Metric Units   |       |
|---|------------------------------|---------------|------|----------------|-------|
| HCI regeneration                            | concentration                | approx. wt. % |      | approx. wt. %  | 4-6   |
| HCI regeneration                            | quantity co-current          | min. lb/ft³   | 6.3  | min. g/L resin | 100   |
| HCl regeneration                            | quantity counter-<br>current | min. lb/ft³   | 3.4  | min. g/L resin | 55    |
| H <sub>2</sub> SO <sub>4</sub> regeneration | concentration                | approx. wt. % |      | approx. wt. %  | 1.5-8 |
| H₂SO₄ regeneration                          | quantity co-current          | min. lb/ft³   | 7.5  | min. g/L resin | 120   |
| H₂SO₄ regeneration                          | quantity counter-<br>current | min. lb/ft³   | 5.0  | min. g/L resin | 80    |
| Regeneration contact time                   |                              | min. minutes  |      | min. minutes   | 20    |
| Slow rinse at regeneration flow rate        |                              | min. gal/ft³  | 15.0 | min. BV        | 2     |
| Fast rinse at service flow rate             |                              | min. gal/ft³  | 15.0 | min. BV        | 2     |

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### Additional Information & Regulations

PRODUCT SAFETY INFORMATION REQUIRED FOR SAFE USE OF PRODUCTS MENTIONED HEREIN IS NOT INCLUDED IN THIS DOCUMENT. BEFORE HANDLING ANY PRODUCT, ALWAYS READ PRODUCT AND SAFETY DATA SHEETS AND CONTAINER LABELS FOR SAFE USE, PHYSICAL AND HEALTH HAZARD INFORMATION.

### Safety precautions

Strong oxidants, e.g. nitric acid, can cause violent reactions if they come into contact with ion exchange resins.

#### **Disposal**

In the European Community Ion exchange resins have to be disposed, according to the European waste nomenclature which can be accessed on the internet-site of the European Union.

#### Storage conditions

It is recommended to store ion exchange resins at temperatures above the freezing point of water under roof in dry conditions without exposure to direct sunlight. If resin should become frozen, it should not be mechanically handled and left to thaw out gradually at ambient temperature. It must be completely thawed before handling or use. No attempt should be made to accelerate the thawing process.

#### Storage time

The recommended storage time for this product is explained in the technical document "Technical guidelines on the storage of Lewatit® ion exchange resins" available for download on our website. Please use the following link for more information: https://lanxess.com/en/products-and-brands/brands/lewatit/literature

#### **Packaging**

The experience has shown that the packaging stability for reliable resin containment is limited to 24 months under the storage conditions described within the product safety information. It is therefore recommended to use the product within this time frame; otherwise the packaging condition should be checked regularly.

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Head Office: 54/18 Bui Quang La, An Hoi Tay Ward, HCMC, Vietnam

Branch Office:~77~Dong Hung Thuan 10B, Dong Hung Thuan Ward, HCMC, Vietnam

Phone: (028) 6258 5368 - (028) 6291 9568 Email: info@atswatertechnology.com Website: www.atswatertechnology.com

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LANXESS Corporation 111 RIDC Park West Dr 12275-1112 Pittsburgh-Allegheny USA

+1-800-678-0020 lewatit@lanxess.com

www.lanxess.com www.lpt.lanxess.com

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